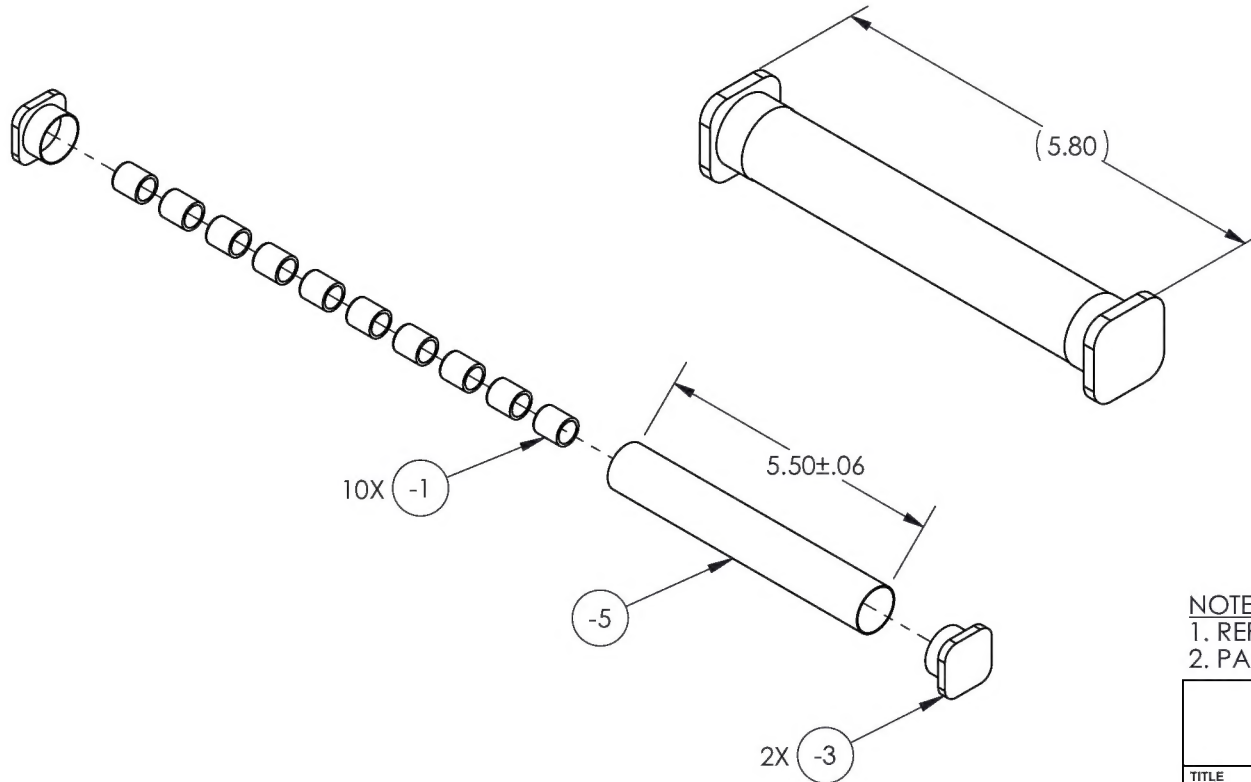


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/12/2016	RJC	JAG



NOTE:
1. REF. AIRBUS T/N M632V6009102 PLUGS.
2. PART OF KIT RBEM632V6009102.

DART AEROSPACE	
TITLE PLUG	
DWG NO. RBEM632V6009102-PLUG	REV 1
MAT'L BLACK PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT POLYETHYLENE	.XXX ± .005 FRACTIONS ± 1/8
FINISH POLYETHYLENE	.XX ± .01 ANGLES ± 5°
SPEC POLYETHYLENE	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:3	DATE 6/20/2016
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	10	PLUG	BLACK PLASTIC	Ø3/8 - 7/16 X 1/2 (MCMASTER-CARR #9753K39)	1
		B/O	-3	2	CAP	VINYL	Ø.79 (MCMASTER-CARR #2044T65)	1
		B/O	-5	1	TUBE	POLYETHYLENE	Ø.79 I.D. X 5-1/2 (MCMASTER-CARR #2044T45)	1